



BELT SPECIFICATION
CONVEYOR BELTS

32-25/DP (65 Durometer)

FABRIC	POLYESTER
FILL	RIGID
NUMBER OF PILES	3
TOP COVER	WHITE PVC
TOP COVER THICKNESS	.039"
BOTTOM COVER	FABRIC
BOTTOM COVER THICKNESS	N/A
BELT THICKNESS	.175"
WEIGHT PER SQ. FT.	1.11LBS
FOOD CONTACT APPROVAL	FDA
ANTI STATIC	NO
MAXIMUM WIDTH	118"
TENSILE STRENGTH	165 LBS/INCH
WORKING STRENGTH @ 1% ELONGATION	74.2 LBS/INCH – 13N/MM
TEMPERATURE RANGE	14 F TO 230 F
MINIMUM PULLEY DIAMETER	3.94

CO EFFICIENT OF FRICTION

STEEL	.15
TYPE BELT SUPPORT	SLIDER BED

SPLICING INFO

RECOMMENDED SPLICE	TRIPLE FOF
PRESS TEMPERATURE	176 C
BELT TEMPERATURE	166 C, FOIL ON TOP
PRESS PRESSURE	30-35 PSI

LACING

ALLIGATOR LACE	20, 125
CLIPPER LACE	UCM36LP
GATOR LACE	1L2P, 2

