



BELT SPECIFICATION
CONVEYOR BELTS

22-81A80 (80 DUROMETER TOP, NEGATIVE DIAMOND BOTTOM)

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| FABRIC | POLYESTER |
| FILL | RIGID |
| TOP COVER | BLUE PVC |
| TOP COVER THICKNESS | .028" |
| BOTTOM COVER | BLUE PVC: NEGATIVE DIAMOND |
| BOTTOM COVER THICKNESS | .024" |
| TOTAL BELT THICKNESS | .128" |
| WEIGHT PER SQ. FT. | .77" |
| FOOD CONTACT APPROVAL | FDA |
| ANTI STATIC | YES (COVER) |
| MAXIMUM WIDTH | 78-3/4" |
| TENSILE STRENGTH | 1100 LBS/INCH |
| WORKING STRENGTH @ 1% ELONGATION | 57.1 LBS/INCH |
| WORKING TEMPERATURE RANGE | 5 F TO 194 F |
| MINIMUM PULLEY DIAMETER | 1.97" |
| CO EFFICIENT OF FRICTION | |
| STEEL | .35 |
| TYPE BELT SUPPORT | SLIDER BED |
| RECOMMENDED SPLICE | FINGER OVER FINGER |
| VULCANIZER TEMPERATURE | 356 F |
| VULCANIZER PRESSURE | 30 LBS |
| ALLIGATOR LACE | 7 |
| CLIPPER LACE | UCM36 |

