



**BELT SPECIFICATION**  
**CONVEYOR BELTS**

**22-11 (80 DUROMETER GREEN PVC X NEGATIVE DIAMOND BOTTOM)**

FABRIC	POLYESTER
FILL	RIGID
TOP COVER	GREEN PVC
TOP COVER THICKNESS	.028"
BOTTOM COVER	GREEN PVC, #1
PROFILE	
BOTTOM COVER THICKNESS	.028"
TOTAL BELT THICKNESS	.125"
WEIGHT PER SQ. FT.	.72 lbs
FOOD CONTACT APPROVAL	FDA
ANTI STATIC	YES (COVER)
MAXIMUM WIDTH	130"
TENSILE STRENGTH	1100 LBS/INCH
WORKING STRENGTH @ 1% ELONGATION	57 LBS/INCH – 10 N/MM
WORKING TEMPERATURE RANGE	5 F TO 194 F
MINIMUM PULLEY DIAMETER	1.97"
CO EFFICIENT OF FRICTION	
STEEL	.35
TYPE BELT SUPPORT	SLIDER BED
RECOMMENDED SPLICE	FINGER OVER FINGER
VULCANIZER TEMPERATURE	176 C
BELT TEMPERATURE	167 C, FOIL ON TOP
VULCANIZER PRESSURE	35-40 LBS
ALLIGATOR LACE	7
CLIPPER LACE	UCM36
GATOR LACE	OT, 30 LP

